

FIG. 1     BLOCK CHART

1. Preparing a hollow metal tube.
2. Preparing an outer mold.
3. Preparing two inner molds.
- 5     4. Placing the hollow metal tube in the outer mold  
and properly positioning the outer mold and the inner  
mold.
5. Pushing the inner molds at the same time in the  
metal tube for leveling two needed sections of a  
10     string groove of the hollow metal tube.

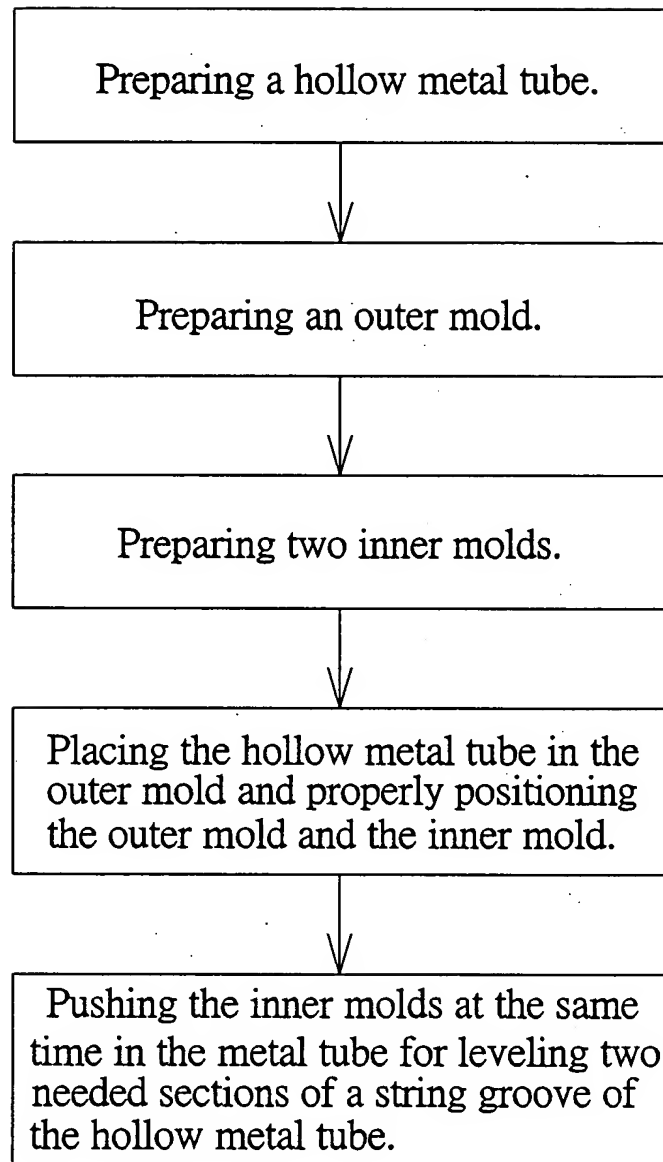


FIG. 1

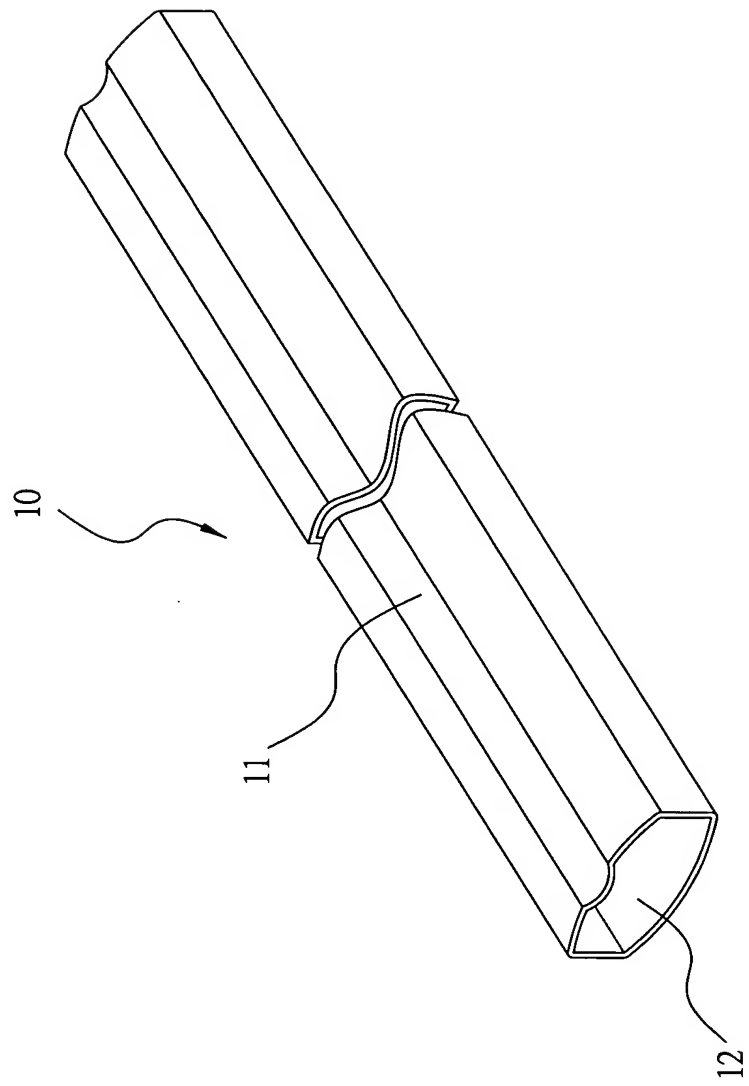


FIG. 2

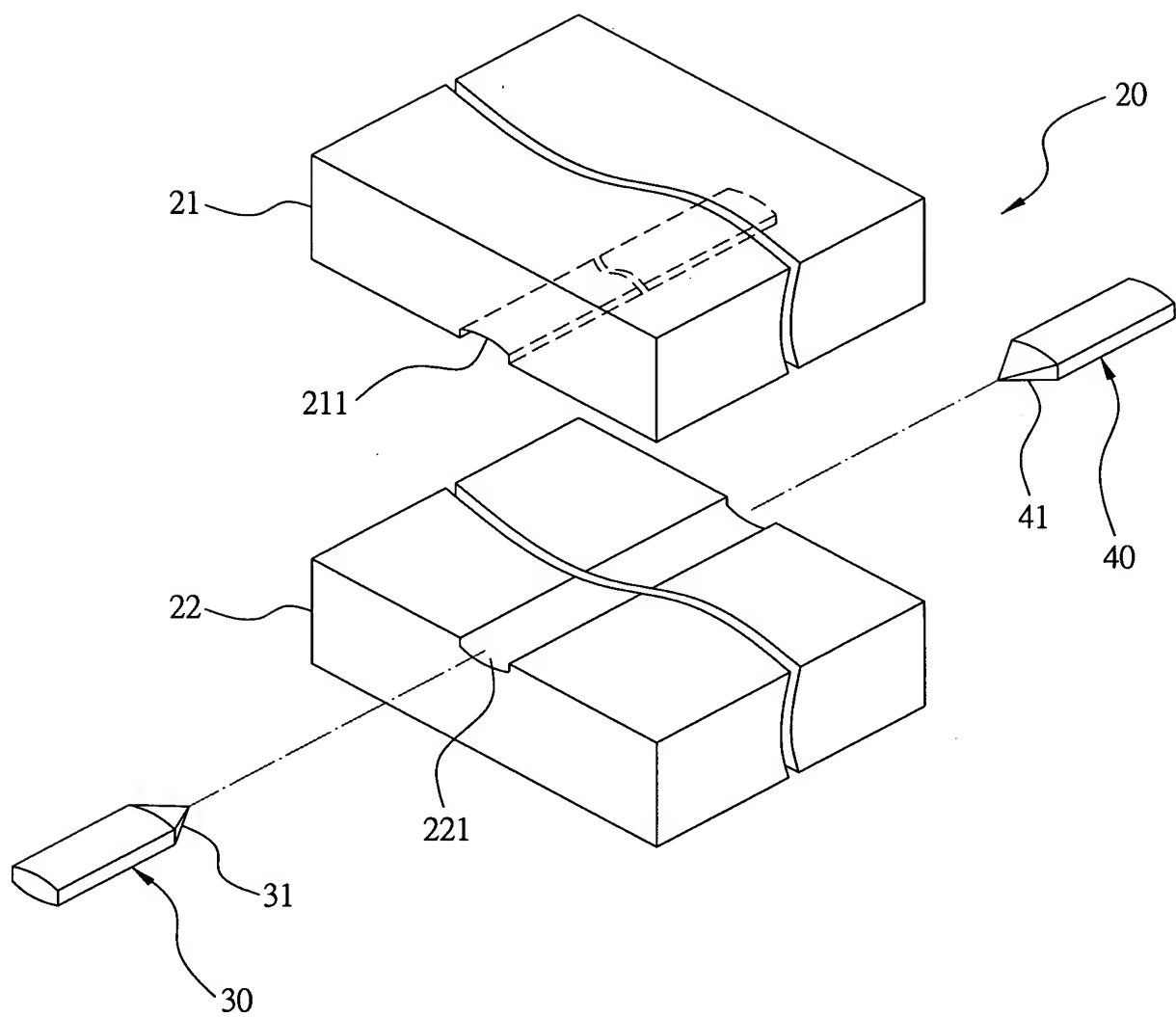


FIG. 3

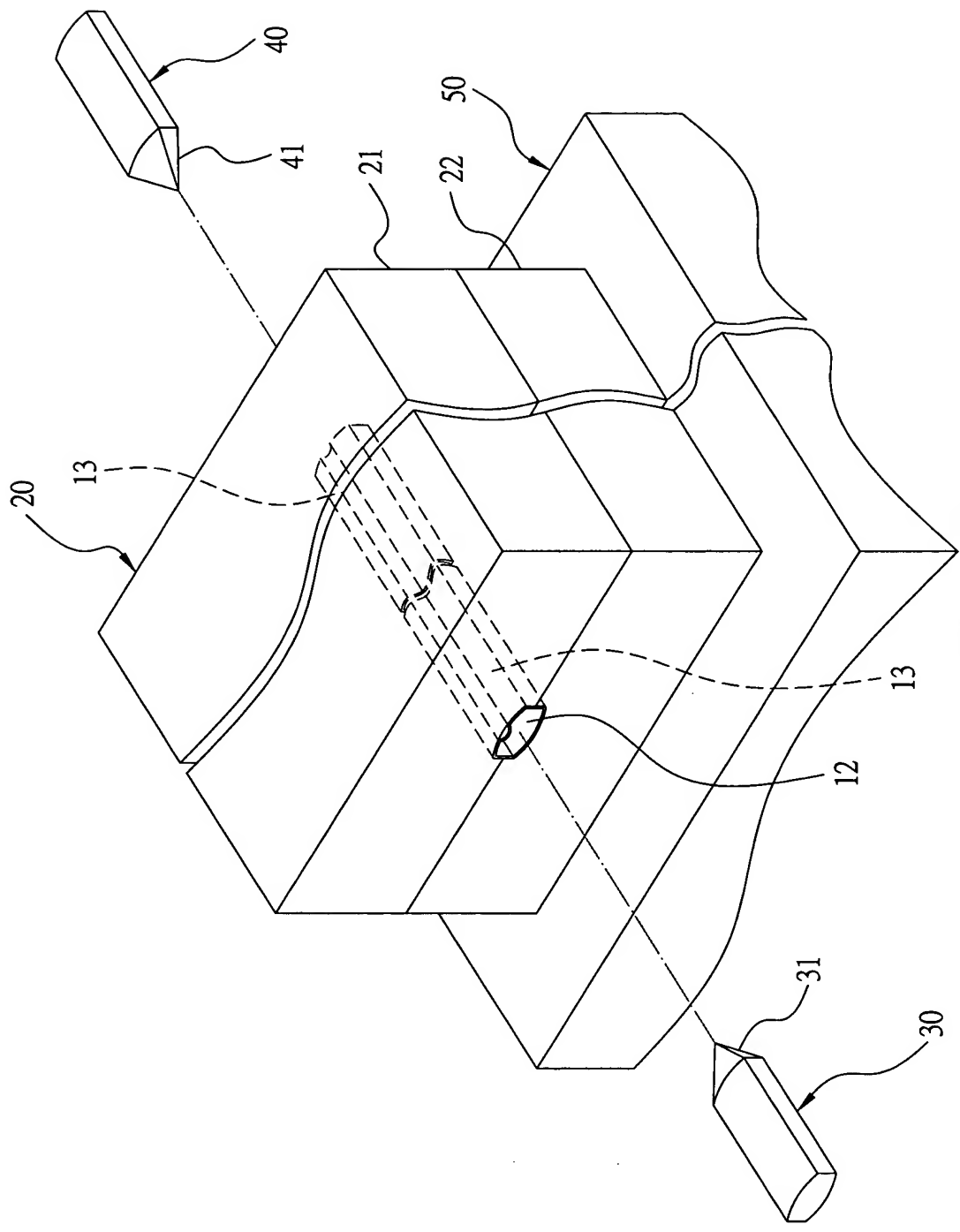


FIG. 4

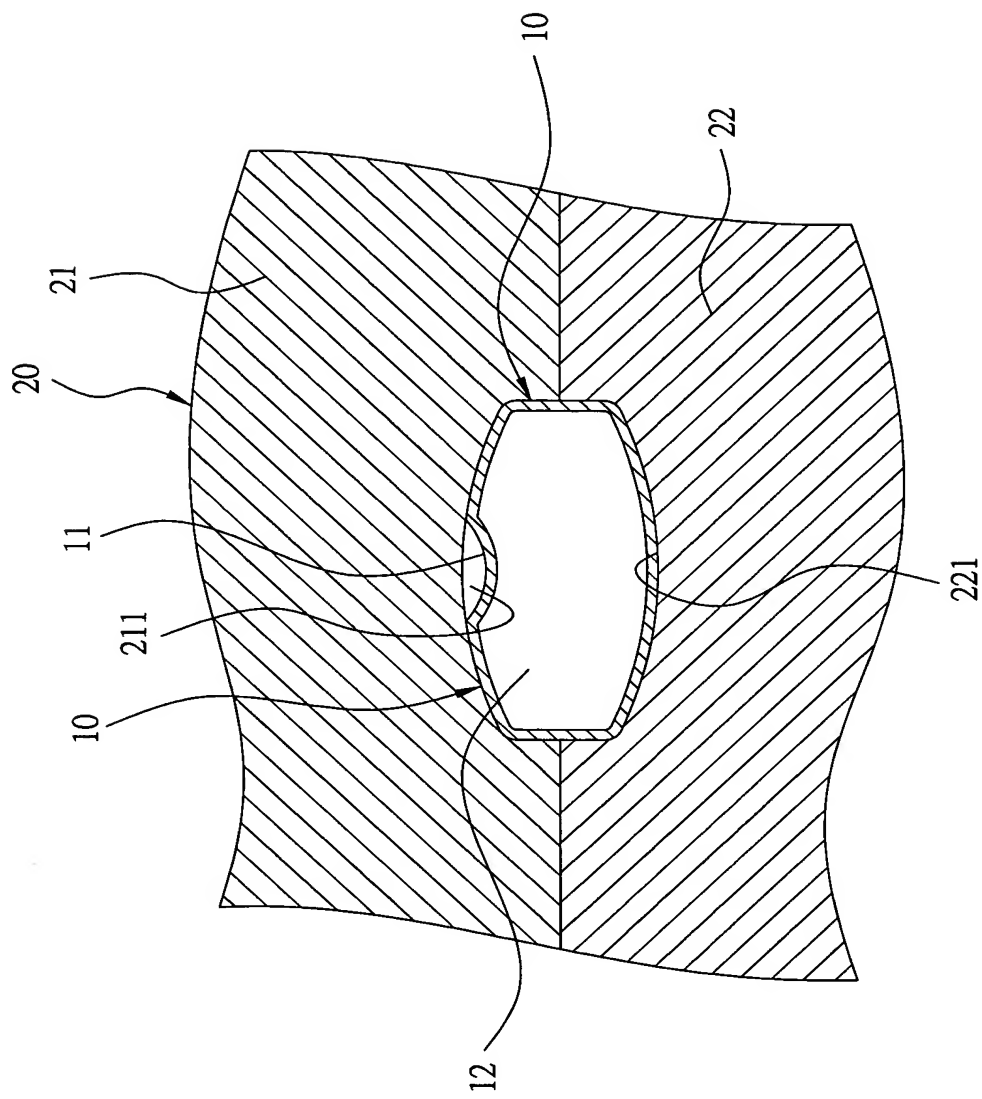


FIG. 5

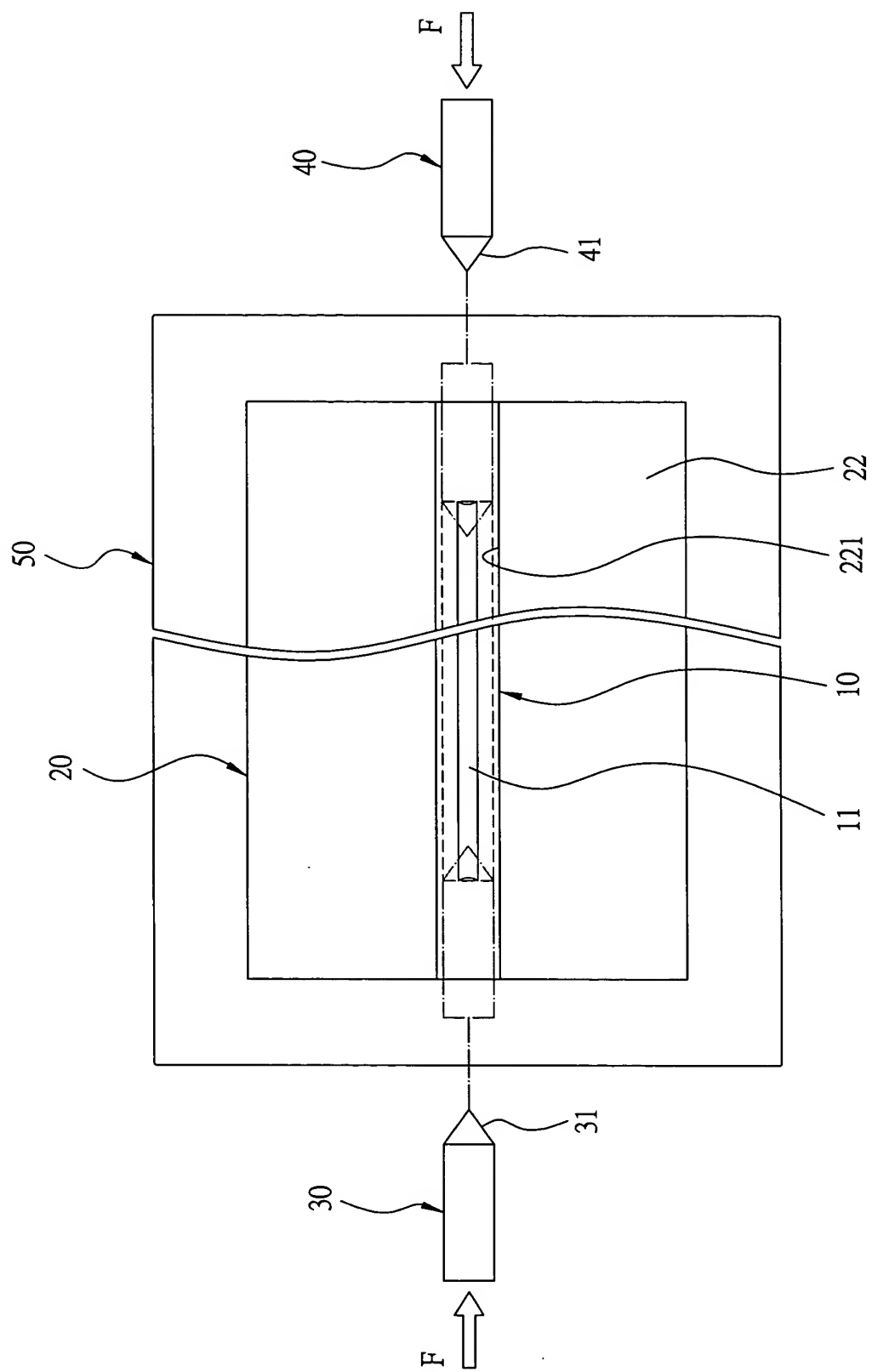


FIG. 6

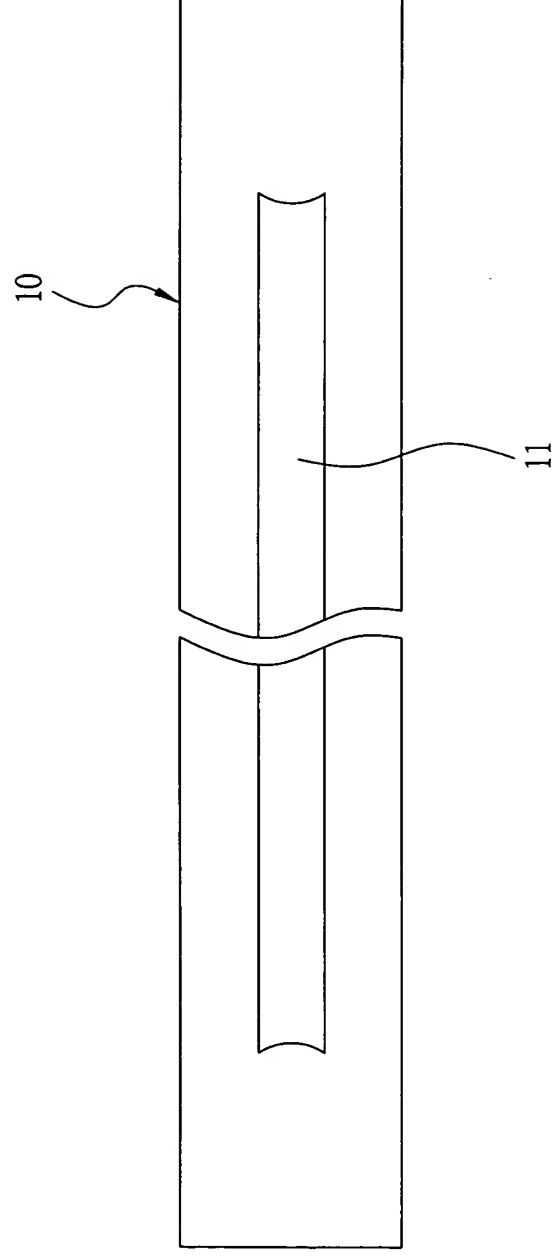


FIG. 7



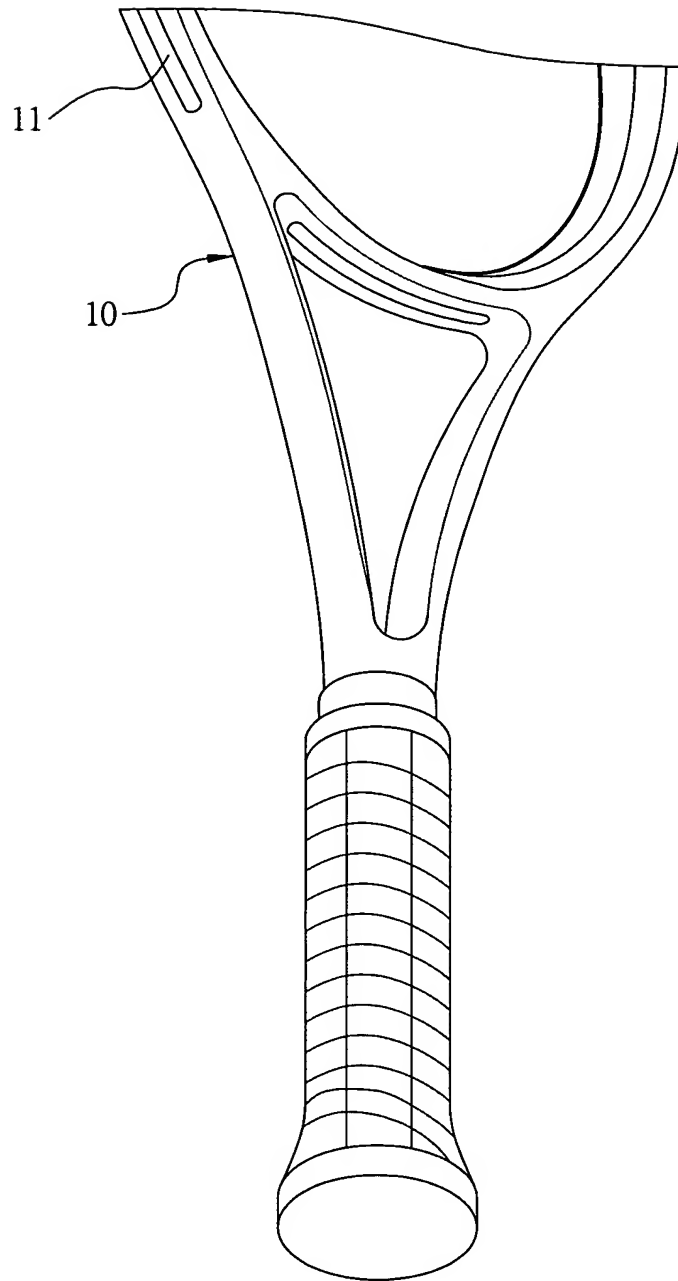


FIG. 8